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**Report Number R003437**

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**Emission Testing Report**  
**Enwave Mascot Pty Ltd, Mascot**

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## Document Information

Client Name: Enwave Mascot Pty Ltd  
 Report Number: R003437  
 Date of Issue: 28 March 2017  
 Attention: Chris Smith  
 Address: Building TG1, 10 Bourke Rd  
 Mascot NSW 2020  
 Testing Laboratory: Ektimo (ETC) ABN 74 474 273 172

## Report Status

Format	Document Number	Report Date	Prepared By	Reviewed By (1)	Reviewed By (2)
Preliminary Report	-	-	-	-	-
Draft Report	-	-	-	-	-
Final Report	R003437	28/03/2017	JWe	SCo	DHi
Amend Report	-	-	-	-	-

Template Version: 170210

## Amendment Record

Document Number	Initiator	Report Date	Section	Reason
Nil	-	-	-	-

## Report Authorisation



**Steven Cooper**  
Client Manager

NATA Accredited Laboratory  
No. 14601

Accredited for compliance with ISO/IEC 17025. NATA is a signatory to the ILAC mutual recognition arrangement for the mutual recognition of the equivalence of testing, calibration and inspection reports.

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## 1 EXECUTIVE SUMMARY

Ektimo was engaged by Enwave Mascot Pty Ltd to perform emission testing at the trigeneration facility located at Mascot NSW to satisfy conditions within NSW Environment Protection licence 20246.

Monitoring was performed as follows:

Location	Test Date	Test Parameters*
DP1 – Unit 1	2 February 2017	Nitrogen oxides, oxygen, volatile organic compounds (VOC's) includes n-propane equivalent

\* Flow rate, velocity, temperature and moisture were determined unless otherwise stated

The sampling methodologies chosen by Ektimo are those recommended by the NSW Office of Environment and Heritage (as specified in the *Approved Methods for the Sampling and Analysis of Air Pollutants in New South Wales, January 2007*).

All results are reported on a dry basis at STP. Unless otherwise indicated, the methods cited in this report have been performed without deviation.

Plant operating conditions have been noted in the report.

## 2 LICENCE COMPARISON

The following licence comparison table shows that all analytes highlighted in green are below the licence limit set by the NSW EPA as per licence 20246 (last amended on 02/12/15).

EPA No.	Pollutant	Units	Licence limit	Detected values	
				02/02/2017	(Corrected to 3% O <sub>2</sub> )
DP 1-Unit 1	Nitrogen Oxides	mg/m <sup>3</sup>	250	150	240
	Volatile Organic Compounds (as n-propane)	mg/m <sup>3</sup>	40	0.084	0.014

### 3 RESULTS

#### 3.1 DP1 – Unit 1

Date	2/02/2017	Client	Enwave Mascot Pty Ltd
Report	R003437	Stack ID	DP1 - Unit 1
Licence No.	20246	Location	Mascot
Ektimo Staff	Steven Cooper & Zoe Parker	State	NSW
Process Conditions	Plant operating at 100% load, chilling unit on		

#### Sampling Plane Details

Sampling plane dimensions	900 mm
Sampling plane area	0.636 m <sup>2</sup>
Sampling port size, number	1" BSP (x2)
Access & height of ports	Stairs 25 m
Duct orientation & shape	Vertical Circular
Downstream disturbance	Exit 10 D
Upstream disturbance	Junction 2 D
No. traverses & points sampled	2 16
Sample plane compliance to AS4323.1	Compliant but non-ideal



#### Comments

The sampling plane is deemed to be non-ideal or non-compliant due to the following reasons:

The sampling plane is too near to the upstream disturbance but is greater than or equal to 2D

#### Stack Parameters

Moisture content, %v/v	7.6	
Gas molecular weight, g/g mole	28.6 (wet)	29.5 (dry)
Gas density at STP, kg/m <sup>3</sup>	1.28 (wet)	1.32 (dry)
% Oxygen correction & Factor	3%	1.61

#### Gas Flow Parameters

Flow measurement time(s) (hhmm)	931 & 1042
Temperature, °C	226
Temperature, K	499
Velocity at sampling plane, m/s	15
Volumetric flow rate, discharge, m <sup>3</sup> /s	9.8
Volumetric flow rate (wet STP), m <sup>3</sup> /s	5.4
Volumetric flow rate (dry STP), m <sup>3</sup> /s	5
Mass flow rate (wet basis), kg/hour	25000
Velocity difference, %	<1

#### Gas Analyser Results

Sampling time	Average 0832-0935			Minimum 0832-0935			Maximum 0832-0935		
	Corrected to			Corrected to			Corrected to		
Combustion Gases	Concentration mg/m <sup>3</sup>	3% O <sub>2</sub> mg/m <sup>3</sup>	Mass Rate g/min	Concentration mg/m <sup>3</sup>	3% O <sub>2</sub> mg/m <sup>3</sup>	Mass Rate g/min	Concentration mg/m <sup>3</sup>	3% O <sub>2</sub> mg/m <sup>3</sup>	Mass Rate g/min
Nitrogen oxides (as NO <sub>2</sub> )	150	240	45	130	220	40	170	270	51
Oxygen	Concentration %			Concentration %			Concentration %		
	9.8			9.7			9.9		

#### Total VOCs (as n-Propane)

Sampling time	Results 0935-1035		
	Corrected to		
Total	Concentration mg/m <sup>3</sup>	3% O <sub>2</sub> mg/m <sup>3</sup>	Mass Rate g/min
Total	0.084	0.14	0.025

#### VOC (speciated)

Sampling time	Results 0935-1035		
	Corrected to		
Detection limit <sup>(1)</sup>	Concentration mg/m <sup>3</sup>	3% O <sub>2</sub> mg/m <sup>3</sup>	Mass Rate g/min
Pentane	<0.03	<0.04	<0.008
	0.14	0.22	0.041

(1) Unless otherwise reported, the following target compounds were found to be below detection:

Ethanol, Isopropanol, Isobutanol, Butanol, 1-Methoxy-2-propanol, Cyclohexanol, 2-Butoxyethanol, Pentane, Hexane, Heptane, Octane, Nonane, Decane, Undecane, Dodecane, Tridecane, Tetradecane, Cyclohexane, 2-Methylhexane, 2,3-Dimethylpentane, 3-Methylhexane, Isooctane, Methylcyclohexane, alpha-Pinene, beta-Pinene, d-Limonene, 3-Carene, Acetone, Methyl ethyl ketone, Ethyl acetate, Isopropyl acetate, Propyl acetate, MIBK, 2-Hexanone, Butyl acetate, 1-Methoxy-2-propyl acetate, Cyclohexanone, Cellosolve acetate, 2-Butoxyethyl acetate, Ethyldiglycol acetate, Diacetone alcohol, Isophorone, Benzene, Toluene, Ethylbenzene, m-p-Xylene, Styrene, o-Xylene, Isopropylbenzene, Propylbenzene, 1,3,5-Trimethylbenzene, alpha-Methylstyrene, tert-Butylbenzene, 1,2,4-Trimethylbenzene, 1,2,3-Trimethylbenzene, m-Diethylbenzene, o-Diethylbenzene, p-Diethylbenzene, Dichloromethane, Chloroform, 1,1,1-Trichloroethane, 1,2-Dichloroethane, Carbon tetrachloride, 1,1-Dichloroethene, cis-1,2-Dichloroethene, trans-1,2-Dichloroethene, Trichloroethene, Tetrachloroethene, 1,1,2-Trichloroethane, 1,1,2,2-Tetrachloroethane, Chlorobenzene, Fluorobenzene

## 4 PLANT OPERATING CONDITIONS

Testing was conducted on DP 1 under 100% load conditions and the Chilling Unit was 'on'. See Enwave Mascot Pty Ltd's records for complete process conditions.

## 5 TEST METHODS

All sampling and analysis was performed by Ektimo unless otherwise specified. Specific details of the methods are available upon request.

Parameter	Sampling Method	Analysis Method	Uncertainty*	NATA Accredited	
				Sampling	Analysis
Sample plane criteria	AS 4323.1	NA	-	✓	NA
Moisture content	NSW TM-22	NSW TM-22	8%	✓	✓
Temperature	NSW TM-2	NA	2%	✓	NA
Flow rate	NSW TM-2	NA	8%	✓	NA
Velocity	NSW TM-2	NA	7%	✓	NA
Nitrogen oxides (NO <sub>x</sub> )	NSW TM-11	NSW TM-11	12%	✓	✓
Oxygen	NSW TM-25	NSW TM-25	13%	✓	✓
Speciated volatile organic compounds (VOC's)	NSW TM-34	USEPA SW-846 8260	19%	✓	✓ <sup>1</sup>

\* Uncertainty values cited in this table are calculated at the 95% confidence level (coverage factor = 2)

1. Analysis performed by Ektimo (EML Air), NATA accreditation number 2732. Results were reported to Ektimo on 6 March 2017 in report number R003437.

## 6 QUALITY ASSURANCE/ QUALITY CONTROL INFORMATION

Ektimo (EML) and Ektimo (ETC) are accredited by the National Association of Testing Authorities (NATA) for the sampling and analysis of air pollutants from industrial sources. Unless otherwise stated test methods used are accredited with the National Association of Testing Authorities. For full details, search for Ektimo at NATA's website [www.nata.com.au](http://www.nata.com.au).

Ektimo (EML) and Ektimo (ETC) are accredited by NATA (National Association of Testing Authorities) to ISO/IEC 17025. – General Requirements for the Competence of Testing and Calibration Laboratories. ISO/IEC 17025 requires that a laboratory have adequate equipment to perform the testing, as well as laboratory personnel with the competence to perform the testing. This quality assurance system is administered and maintained by the Compliance Manager.

NATA is a member of APLAC (Asia Pacific Laboratory Accreditation Co-operation) and of ILAC (International Laboratory Accreditation Co-operation). Through the mutual recognition arrangements with both of these organisations, NATA accreditation is recognised world –wide.

A formal Quality Control program is in place at Ektimo to monitor analyses performed in the laboratory and sampling conducted in the field. The program is designed to check where appropriate; the sampling reproducibility, analytical method, accuracy, precision and the performance of the analyst. The Laboratory Manager is responsible for the administration and maintenance of this program.

## 7 DEFINITIONS

The following symbols and abbreviations may be used in this test report:

STP	Standard temperature and pressure. Gas volumes and concentrations are expressed on a dry basis at 0°C, at discharge oxygen concentration and an absolute pressure of 101.325 kPa, unless otherwise specified.
Disturbance	A flow obstruction or instability in the direction of the flow which may impede accurate flow determination. This includes centrifugal fans, axial fans, partially closed or closed dampers, louvres, bends, connections, junctions, direction changes or changes in pipe diameter.
VOC	Any chemical compound based on carbon with a vapour pressure of at least 0.010 kPa at 25°C or having a corresponding volatility under the particular conditions of use. These compounds may contain oxygen, nitrogen and other elements, but specifically excluded are carbon monoxide, carbon dioxide, carbonic acid, metallic carbides and carbonate salts.
TOC	The sum of all compounds of carbon which contain at least one carbon to carbon bond, plus methane and its derivatives.
OU	The number of odour units per unit of volume. The numerical value of the odour concentration is equal to the number of dilutions to arrive at the odour threshold (50% panel response).
PM <sub>2.5</sub>	Atmospheric suspended particulate matter having an equivalent aerodynamic diameter of less than approximately 2.5 microns (µm).
PM <sub>10</sub>	Atmospheric suspended particulate matter having an equivalent aerodynamic diameter of less than approximately 10 microns (µm).
BSP	British standard pipe
NT	Not tested or results not required
NA	Not applicable
D <sub>50</sub>	'Cut size' of a cyclone defined as the particle diameter at which the cyclone achieves a 50% collection efficiency ie. half of the particles are retained by the cyclone and half are not and pass through it to the next stage. The D <sub>50</sub> method simplifies the capture efficiency distribution by assuming that a given cyclone stage captures all of the particles with a diameter equal to or greater than the D <sub>50</sub> of that cyclone and less than the D <sub>50</sub> of the preceding cyclone.
D	Duct diameter or equivalent duct diameter for rectangular ducts
<	Less than
>	Greater than
≥	Greater than or equal to
~	Approximately
CEM	Continuous Emission Monitoring
CEMS	Continuous Emission Monitoring System
DER	WA Department of Environment & Regulation
DECC	Department of Environment & Climate Change (NSW)
EPA	Environment Protection Authority
FTIR	Fourier Transform Infra Red
NATA	National Association of Testing Authorities
RATA	Relative Accuracy Test Audit
AS	Australian Standard
USEPA	United States Environmental Protection Agency
Vic EPA	Victorian Environment Protection Authority
ISC	Intersociety committee, Methods of Air Sampling and Analysis
ISO	International Organisation for Standardisation
APHA	American public health association, Standard Methods for the Examination of Water and Waste Water
CARB	Californian Air Resources Board
TM	Test Method
OM	Other approved method
CTM	Conditional test method
VDI	Verein Deutscher Ingenieure (Association of German Engineers)
NIOSH	National Institute of Occupational Safety and Health
XRD	X-ray Diffractometry